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precipitates the cellulose in the form of a regenerated cellulose filament.

[49 FR 13651, Apr. 5, 1984; 49 FR 18096, Apr. 27, 1984]

§ 60.602 Standard for volatile organic compounds.

On and after the date on which the initial performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause the discharge into the atmosphere from any affected facility that produces acrylic fibers, VOC emissions that exceed 10 kg/Mg (20 lb/ton) solvent feed to the spinning solution preparation system or precipitation bath. VOC emissions from affected facilities that produce both acrylic and nonacrylic fiber types shall not exceed 10 kg/Mg (20 lb/ton) solvent feed. VOC emissions from affected facilities that produce only nonacrylic fiber types shall not exceed 17 kg/Mg (34 lb/ton) solvent feed. Compliance with the emission limitations is determined on a 6-month rolling average basis as described in § 60.603.

[49 FR 22606, May 30, 1984, as amended at 65 FR 61768, Oct. 17, 2000]

§ 60.603 Performance test and compliance provisions.

(a) Section 60.8(f) does not apply to the performance test procedures required by this subpart.

(b) Each owner or operator of an affected facility shall determine compliance with the applicable standard in \$60.602(a) by determining and recording monthly the VOC emissions per unit mass solvent feed from each affected facility for the current and preceding 5 consecutive calendar months and using these values to calculate the 6-month average emissions. Each calculation is considered a performance test. The owner or operator of an affected facility shall use the following procedure to determine VOC emissions for each calendar month;

(1) Install, calibrate, maintain, and operate monitoring devices that continuously measure and permanently record for each calendar month the amount of makeup solvent and solvent feed. These values shall be used in calculating VOC emissions according to

paragraph (b)(2) of this section. All monitoring devices, meters, and peripheral equipment shall be calibrated and any error recorded. Total compounded error of the flow measuring and recording devices shall not exceed 1 percent accuracy over the operating range. As an alternative to measuring solvent feed, the owner or operator may:

(i) Measure the amount of recovered solvent returned to the solvent feed storage tanks, and use the following equation to determine the amount of solvent feed:

Solvent Feed=Makeup Solvent+Recovered Solvent+Change in the Amount of Solvent Contained in the Solvent Feed Holding Tank.

(ii) Measure and record the amount of polymer introduced into the affected facility and the solvent-to-polymer ratio of the spinning solutions, and use the following equation to determine the amount of solvent feed:

Solvent Feed =
$$\sum_{i=1}^{n}$$

where subscript "i" denotes each particular spinning solution used during the test period; values of "i" vary from one to the total number of spinning solutions, "n," used during the calendar month.

(2) VOC emissions shall be determined each calendar month by use of the following equations:

$$E = \frac{M_w}{S_W} - N - I \text{ and } M_w = M_V S_p D$$

$$S_W = \frac{S_v S_p D}{K}$$

$$I = \frac{I_E - I_S}{S_W}$$

where all values are for the calendar month only and where

E = VOC Emissions, in kg/Mg (lb/ton) solvent;

 S_V = Measured or calculated volume of solvent feed, in liters (gallons);

S_w = Weight of solvent feed, in Mg (ton);

 M_V = Measured volume of makeup solvent, in liters (gallons);

 M_w = Weight of makeup, in kg (lb);

N = Allowance for nongaseous losses, 13 kg/ Mg (26 lb/ton) solvent feed;

 S_P = Fraction of measured volume that is actual solvent (excludes water);

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- D = Density of the solvent, in kg/liter (lb/gallon);
- K = Conversion factor, 1,000 kg/Mg (2,000 lb/ton);
- I = Allowance for solvent inventory variation or changes in the amount of solvent contained in the affected facility, in kg/Mg (lb/ton) solvent feed (may be positive or negative);
- I_{S} = Amount of solvent contained in the affected facility at the beginning of the test period, as determined by the owner or operator, in kg (lb);
- $I_{\rm E}$ = Amount of solvent contained in the affected facility at the close of the test period, as determined by the owner or operator, in kg (lb).
- (3) N, as used in the equation in paragraph (b)(2) of this section, equals 13 kg/Mg (26 lb/ton) solvent feed to the spinning solution preparation system and precipitation bath. This value shall be used in all cases unless an owner or operator demonstrates to the satisfaction of the Administrator that greater nongaseous losses occur at the affected facility. In this case, the greater value may be substituted in the equation.

[49 FR 13651, Apr. 5, 1984; 49 FR 18096, Apr. 27, 1984, as amended at 65 FR 61769, Oct. 17, 2000]

§ 60.604 Reporting requirements.

- (a) The owner or operator of an affected facility shall submit a written report to the Administrator of the following:
- (1) The results of the initial performance test; and
- (2) The results of subsequent performance tests that indicate that VOC emissions exceed the standards in §60.602. These reports shall be submitted quarterly at 3-month intervals after the initial performance test. If no exceedances occur during a particular quarter, a report stating this shall be submitted to the Administrator semi-annually.
- (b) Solvent-spun synthetic fiber producing facilities exempted from these standards in \$60.600(a) (those producing less than 500 Mg (551 ton) annually) shall report to the Administrator within 30 days whenever extruded fiber for the preceding 12 calendar months exceeds 500 Mg (551 ton).
- (c) The requirements of this section remain in force until and unless EPA, in delegating enforcement authority to a State under section 111(c) of the Act,

approves reporting requirements or an alternate means of compliance surveillance adopted by such State. In that event, affected sources within the State will be relieved of the obligation to comply with this section, provided that they comply with the requirements established by the State.

[49 FR 13651, Apr. 5, 1984, as amended at 55 FR 51384, Dec. 13, 1990; 59 FR 32341, June 23, 1994; 65 FR 61769, Oct. 17, 2000]

Subpart III—Standards of Performance for Volatile Organic Compound (VOC) Emissions From the Synthetic Organic Chemical Manufacturing Industry (SOCMI) Air Oxidation Unit Processes

Source: $55\ FR\ 26922$, June 29, 1990, unless otherwise noted.

§ 60.610 Applicability and designation of affected facility.

- (a) The provisions of this subpart apply to each affected facility designated in paragraph (b) of this section that produces any of the chemicals listed in §60.617 as a product, co-product, by-product, or intermediate, except as provided in paragraph (c) of this section.
- (b) The affected facility is any of the following for which construction, modification, or reconstruction commenced after October 21, 1983:
- (1) Each air oxidation reactor not discharging its vent stream into a recovery system.
- (2) Each combination of an air oxidation reactor and the recovery system into which its vent stream is discharged.
- (3) Each combination of two or more air oxidation reactors and the common recovery system into which their vent streams are discharged.
- (c) Each affected facility that has a total resource effectiveness (TRE) index value greater than 4.0 is exempt from all provisions of this subpart except for §§ 60.612, 60.614(f), 60.615(h), and 60.615(l).
- (d) Alternative means of compliance— (1) Option to comply with part 65. Owners or operators of process vents that are subject to this subpart may choose to